



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4854-1
Job Sheet 188617



Part No: D4854-1

Job Qty: 10 pcs

Part Name: Lower Bracket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/11/19

Job Tracking No:

Due Date: 1/22/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: D4854 REV:B IPP REV:A NEW ISSUE 13-07-22 JLM VERIFIED BY:JFS IPP REV:B 17.12.08 AS PER DWG REV:B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
90	Purchasing	10 pcs	1/22/19	1/22/19	0.00	0.00	Purchasing - 1	JAN 15 2019
							Purchasing - 2	
							Purchasing - 3	
100	Packaging 2-1 - Receive - B4B	10 pcs	1/22/19	1/22/19	0.05	0.00	Packaging 2 - 1 - B4B	JAN 15 2019
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S144898



Part: D4854-1

Job No: 188617

Serial No/Batch: S144898

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/15/19

					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	DAS
105	QC 6	10 pcs	1/22/19	0.00 0.00	QC 6 - 38	38
					QC 6 - 42	9-88
					QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
180	Packaging 3-1 - Stock - B4B	10 pcs	1/22/19	0.00 0.00	Packaging 3 - 1 - B4B	5524 JAN 18 2019
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
190	QC 21 - SA	10 pcs	1/22/19	0.00 0.00	QC 21 - SA - 21	DAS
					QC 21 - SA - 70	21 JAN 18 2019
Part Op 90 - (Purchasing) ISSUE P/O TO METEC: 042248 Descriptions: 100 - (Receive & Inspect for Damage & Mat'l Certs) 105 - (QC6- All purchased or subcontracted products) 180 - (Identify as per dwg & Stock Location: _____) 190 - (QC21- Final Inspection - Work Order Release)						MANUFACTURE AS PER DWG C OF C IS REQUIRED

x10 Ph hys

11 Jan 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4854-1P	Lower Bracket	10 Ea (1 ea)	90-Purchasing	5144877
D4921	Lug Extrusion	.6600 ft (.066 ea)	90-Purchasing	5144880

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Purchasing	D4854-1P	10	0	0
	D4921	1	244	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Lower Bracket	0.300Inches ± 0.030	0.330 0.270		
2	Lower Bracket	0.500Inches ± 0.030	0.530 0.470		
3	Lower Bracket	0.750Inches ± 0.030	0.780 0.720		
4	Lower Bracket	0.260Inches ± 0.005	0.265 0.255		
5	Lower Bracket	3.500Inches ± 0.030	3.530 3.470		
6	Lower Bracket	2.200Inches ± 0.030	2.230 2.170		
7	Lower Bracket	4.450Inches ± 0.030	4.480 4.420		
8	Lower Bracket	0.257Inches + 0.005 - 0.000	0.262 0.257	Diameter	
9	Lower Bracket	3.700Inches ± 0.005	3.705 3.695		
10	Lower Bracket	0.257Inches + 0.005 - 0.000	0.262 0.257	Diameter	
11	Lower Bracket	1.880Inches ± 0.030	1.910 1.850		
12	Lower Bracket	1.250Inches ± 0.010	1.260 1.240		
13	Lower Bracket	0.380Inches ± 0.030	0.410 0.350	Radius	
14	Lower Bracket	0.380Inches ± 0.030	0.410 0.350	Radius	

Plex 1/11/19 2:25 PM dart.lacelle.linda



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
PO042248



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No:	PO042248
PO Date:	1/11/19
Due Date:	1/22/19
Purchase Order	
Revision:	
Revision Date:	
Ship-To Contact:	Lussier, PatrickPhone:

Via:	Ground
Pymt Terms:	Net 60

Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	188617	D4854-1P			Lower Bracket : Various STC's	Firmed -		1/22/19	10 Ea	0 Ea	10 Ea	\$36.06/Ea	\$360.60
												Grand Total:	\$360.60

Grand Total:	\$360.60
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Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 1/11/19 3:04 PM dart.Lussier.Patrick

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Canada

Shipment No: 24517
Shipment Date: 11-Jan-2019
Ship Via: Pick up at METEC
Order Number: 3360
Order Date: 01/11/19

Customer Code: DART
Phone: (613) 632-9577
PO Number: PO042248
Terms: Net 60 Days

Quantity								Job
Item	Open	Shipped	B/O	Canceled	Unit	Description	Revision	Number
1	10	10	0	0	EA	DART-D4854-1P Lower Bracket alodined and painted as per QSI 005		3360-01

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The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	Material Batch #	Paint Batch #	P.O. Number
10	D4854-1	Lower Bracket	B	B897077	22497	42248

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, January 14, 2019

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